



national cycle

INSTALLATION AND OWNER'S MANUAL WINDSHIELD BILLET TRIM KIT, N740 and N741



Screwdriver, #2 Phillips
Wrench, 7/16"
Wrench, 3/8"
Plus tools required for removal and reinstallation of windshield.

PARTS LIST

QTY.	DESCRIPTION	QTY	DESCRIPTION
1	Billet Strip, Horizontal	2	T-Screws 3/4" Yellow
1	Billet Strip, Vertical, Left	5	L-Screw, 11/16" Silver
1	Billet Strip Vertical, Right	2	T-Screw, 13/16" Silver
		9	Nut, Acorn, 12-24 Chrome

PREPARATION

NOTE 1: Prepare a large, smooth surface for the Windshield Assembly. Cover the surface with towels or a blanket to avoid scratches.
NOTE 2: Left and Right are always determined from the Rider's Viewpoint.

1. Remove Windshield Assembly from Motorcycle.
2. Disassemble Steel Strips from Windshield (Screwdriver & 7/16" Wrench). The Chrome Outside Strips will not be reused, all inside components, except fasteners, will be reused.

MAINTENANCE AND CARE

The high quality chrome finish of your National Cycle Billet Trim Kit can be maintained with a **non-abrasive** quality Chrome Cleaner and /or polish. For windshield care and cleaning, follow the instructions in the manual provided with your windshield.

INSTALLATION

1. Refer to diagram and locate the track access groves 6 inches from the ends on the horizontal strip. Position the screw heads under the rubber gasket and into the track. **Their order is:**

L - Screw (long side of "L" points to the center)

T- Screw (Silver)

L - Screw

T - Screw (Silver)

L Screw (long side of "L" points to the center).

2. Align the Screws in the horizontal Billet Strip to the holes in the Windshield.

3. Position the horizontal Billet Strip so the edge with slots faces the bottom of the Windshield.

4. Carefully push the Horizontal Billet Strip screws through the Windshield holes. Then install the original Inside Horizontal Strip. Start the kit, onto the center screw, and the two **outside** screws (leave the remaining two nuts off at this time), do not tighten.

5. Slide 2 screws into the groove inside the Right Vertical Billet Strip. Their order is:

L-Screw at bottom (long side of "L" points to the top)

T-Screw (Yellow)

6. Align the Screws in the Vertical Billet Strip to the holes in the Windshield.

7. Carefully push the tabs from the Vertical Billet Strip into the slots on the Horizontal Billet Strip. Then, carefully push the screws into the Windshield holes. Now, add the original Inside Vertical Bracket. Start Acorn Nuts, from the kit, onto the 3 Screws now protruding from the Inside Vertical Bracket, and Horizontal bracket, do not tighten.

8. Repeat Steps 5,6, & 7 for the Left Side of the Windshield.

9. Place the Adjusting Window between the Inside Vertical Brackets and the Windshield plastic. Position as desired for you Windshield installation.

10. Tighten all Acorn Nuts (3/8" Wrench) to 15 in. lbs. Tighten the bottom nuts on the Vertical Billet Strips first, then move to center of the Horizontal Billet Strip and progress outward.

11. Reinstall Windshield onto Motorcycle.

